

PERCUSSION PRESSES, manual





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The table- top press is ideally suited to serial work on small and medium sized parts. Numerals and letters, special characters and logos alike can be stamped with the press.

Emboss easily with a single stroke!

Manually operated press with spring mechanism. The lever tensions the spring, which is integrated into the impact spindle, until the firing pin releases and strikes the workpiece.

- · Infinitely variable
- · Adjustable efficiency
- Suitable for small to medium sized parts
- Ideal for small and medium sized production runs

The following tools can be installed:

- Machine stamps
- Machine type holder with individual types
- Machine embossing units (wheel stamping device)

Technical data:

Impact force	6 kN	35 kN	75 kN
Adapter for the embossing tool	ø 8x30 mm	ø 10x40 mm	ø 16x50 mm
Max. working height without embossing tool	153 mm	400 mm	525 mm
Weight	11 kg	35 kg	110 kg

Stamping performance: Number of characters for embossing tool per typeface height, machine type and material. The values apply to machine stamps and machine type holders. Different for rapid stamping device.

Character height (mm) Material	1 Steel Aluminium	1.5 Steel Aluminium	2 Steel Aluminium	2.5 Steel Aluminium	3 Steel Aluminium	4 Steel Aluminium	5 Steel Aluminium	6 Steel Aluminium	8 St
S4	6/12	5/11	4/10	3/8	2/6	1/4	-/-	-/-	-/-
S5	15/28	14/26	12/24	11/22	9/20	8/18	6/14	3/6	2/4
S6	32/70	27/65	24/60	17/55	15/50	13/45	10/40	8/25	6/

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Stamping attachment, pneumatic



Zubehör:



MACHINE STAMP



MACHINE STAMPING UNIT